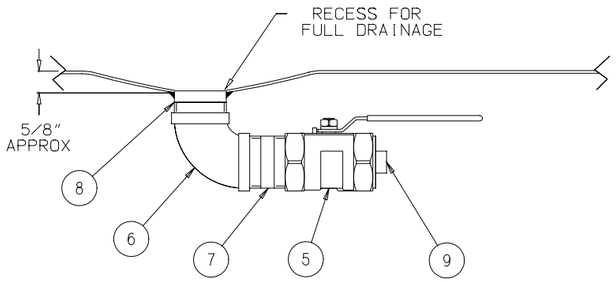
**CUSTOMER APPROVAL STATUS**

- ☐ APPROVED AS DRAWN. PROCEED WITH FABRICATION.
- ☐ APPROVED AS NOTED. REVISE AND PROCEED WITH FABRICATION
- ☐ NOT APPROVED AS DRAWN. REVISE AS NOTED AND RESUBMIT FOR APPROVAL

SIGNATURE: _____

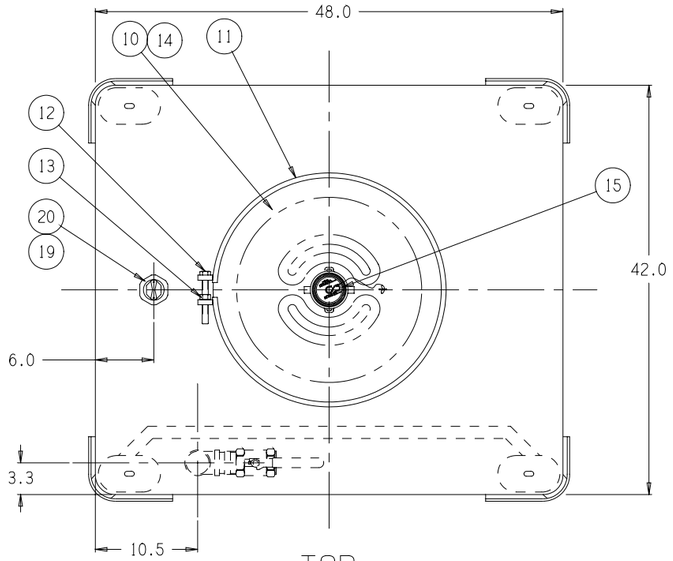
DATE: _____

DRAWING IS NOT VALID UNLESS SIGNED

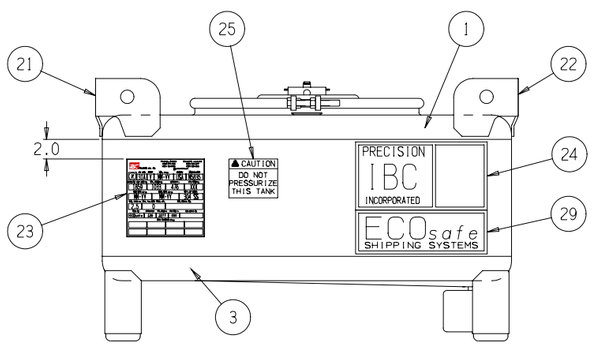



VALVE ASSEMBLY DETAIL

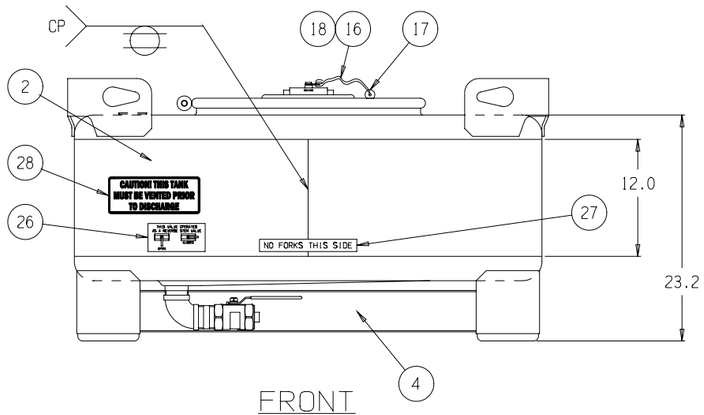
SCALE: NONE




TOP




LEFT SIDE




FRONT

| REVISION | | | | |
|---|---|---|---|---|
| NO. | DATE | DESCRIPTION | BY | APPD. |
| a | 9/28/2007 | ECR 626: CHANGE BOLT FROM 35000194 TO 35000183 | LT | |
| b | 10/3/2007 | ECR 633: ADD NOTE 7 AND ECOSAFE DECAL | LT | |

NOTES:

1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
2. TANK IS AIR TESTED AT 3 PSI
3. ALL WELDS CLEANED OF SLAG AND SPATTER
4. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED
5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A MALLET THEN TIGHTEN THE BOLT WITH A WRENCH. REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
6. 2IN BUNG TO BE INSTALLED 1/8 TO 1/6 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)
7. UN TAG: PUT PRECISION IBC SERIAL NUMBER IN "MFG SERIAL NO." LOCATION

| NO. | QTY. | PART NUMBER | DESCRIPTION |
|---|---|---|---|
| 29 | 1 | 35700603 | DECAL -PRECISION- ECO SAFE |
| 28 | 1 | 99700315 | DECAL -PRECISION- CAUTION |
| 27 | 1 | 99700247 | DECAL NO FORKS THIS SIDE |
| 26 | 1 | 99700248 | DECAL REVERSE STEM VALVE OPEN/CLOSE |
| 25 | 1 | 99700258 | DECAL DO NOT PRESSURIZE |
| 24 | 1 | 35901490 | DECAL PRECISION IBC |
| 23 | 1 | 35901485 | PLATE UN 31A 304SS PRECISION IBC |
| 22 | 2 | 35901179 | LIFTING LUG 6 X 14 X 1/4 L 304SS |
| 21 | 2 | 35901178 | LIFTING LUG 6 X 14 X 1/4 R 304SS |
| 20 | 1 | 35901511 | PLUG 2IN HEX HEAD WH EPDM GASKET 304SS |
| 19 | 1 | 35901151 | WELD PATCH 2IN 304SS |
| 18 | 2 | 33900433 | FERRULE 1/8IN ALUM DUPLEX |
| 17 | 1 | 35100345 | LUG 1IN DIA 1/4 HOLE TRIMMED FOR WELD |
| 16 | 1 | 33900431 | WIRE LINE 1/16 X 8 LG W/ 1/8 VINYL |
| 15 | 1 | 35900882 | FUSIBLE VENT 3IN POLY TEF-GSKT 316SS |
| 14 | 1 | 33100387 | GASKET 22-5/16 DIA MULTIPURPOSE EPDM |
| 13 | 1 | 35100330 | NUT HEX 5/8-11 ZINC PLTD CS |
| 12 | 1 | 35000183 | BOLT HEX 5/8-11 X 5 FULL THRD ZINC PLTD |
| 11 | 1 | 35900679 | BOLTED CLAMP RING 22-5/16 ZINC-PLTD CS |
| 10 | 1 | 35901281 | LID 22-5/16 DOT 3IN TOE NIPPLE 304SS |
| 9 | 1 | 34200833 | PLUG PVC 2IN NPT SQ HEAD WHT |
| 8 | 1 | 35300580 | NIPPLE 2IN X 1-3/4 LG SCH80 TOE 304SS |
| 7 | 1 | 35300587 | NIPPLE 2IN X 3 LG SCH40 TBE 304SS |
| 6 | 1 | 35300529 | ELBOW 2IN 150# 90 DEG 304SS |
| 5 | 1 | 35400162 | VALVE 2IN REV-STEM BV LOCK-HNDL 316SS |
| 4 | 1 | 35901173 | VALVE GUARD 4-1/4 X 43-1/2 X 10GA 304SS |
| 3 | 1 | 35901161 | BTM 42 X 48 X 10GA W/2R 304SS |
| 2 | .67 | 33800200 | SHELL 12 X 42 X 48WS X 10GA W/PVC 304SS |
| 1 | 1 | 35901185 | TOP 42 X 48 X 10GA W/2R 304SS |

BILL OF MATERIALS


SNYDER INDUSTRIES, INC.

LINCOLN, NE 68504 PHONE:(402) 467-5221 FAX:(402) 467-3247


CUSTOMER:

JOB: PRECISION IBC

| | | |
|---|---|---|
| SCALE: 1:10 | APPROVED BY: | DRAWN BY: LT |
| DATE: 09/13/07 | | CHECKED BY: WRB |
| DESCRIPTION: 126 GAL 42 X 48 SUPERTAINER SS | | DRAWING NUMBER: 19004-1b |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