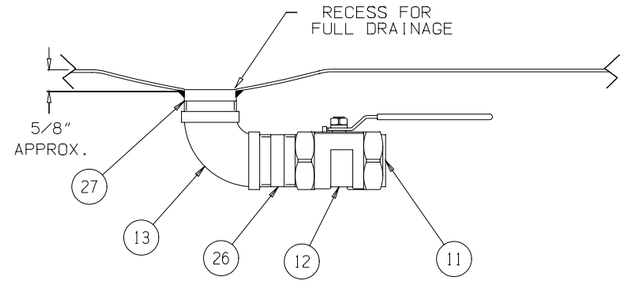
CUSTOMER APPROVAL STATUS

- ☐ APPROVED AS DRAWN. PROCEED WITH FABRICATION.
- ☐ APPROVED AS NOTED. REVISE AND PROCEED WITH FABRICATION
- ☐ NOT APPROVED AS DRAWN. REVISE AS NOTED AND RESUBMIT FOR APPROVAL

SIGNATURE: _____

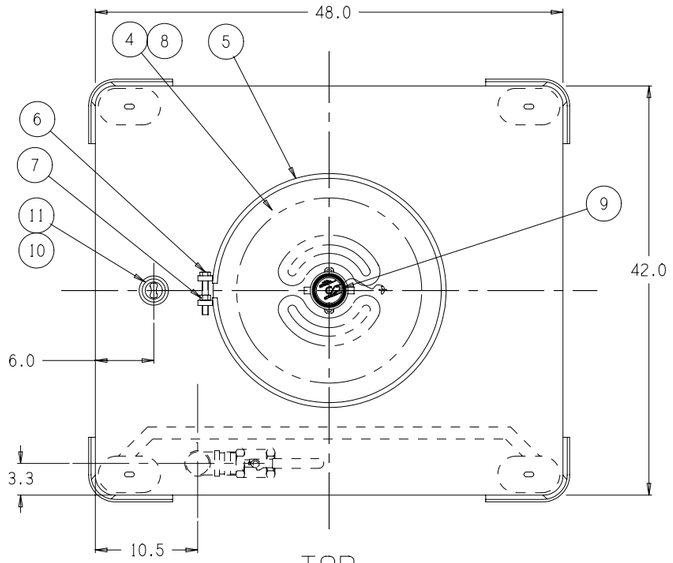
DATE: _____

DRAWING IS NOT VALID UNLESS SIGNED

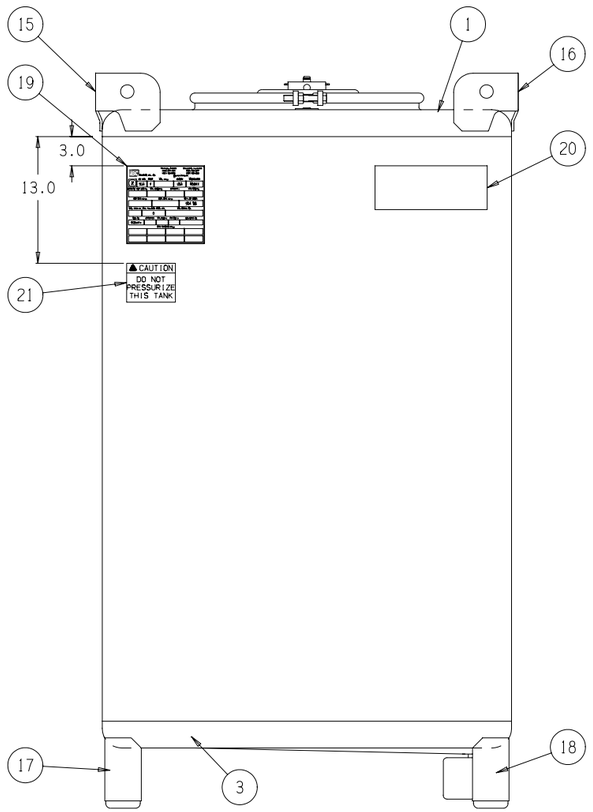


VALVE ASSEMBLY DETAIL

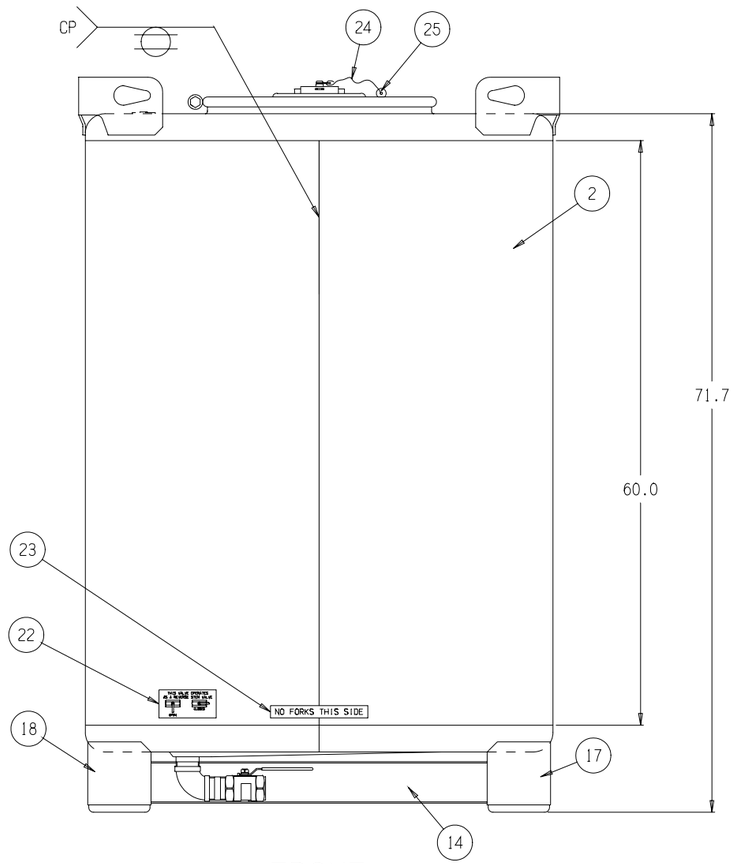
SCALE: NONE



TOP



LEFT SIDE



FRONT

REVISION

NO.	DATE	DESCRIPTION	BY	APPD.
a	X	X	X	

NOTES:

1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
2. TANK IS AIR TESTED AT 3 PSI
3. ALL WELDS CLEANED OF SLAG AND SPATTER
4. TANK INTERIOR AND EXTERIOR IS ELECTRO-CLEANED
5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A MALLET THEN TIGHTEN BOLT WITH A WRENCH. REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
6. 2" BUNG TO BE INSTALLED 1/8 TO 1/6 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)

NO.	QTY.	PART NUMBER	DESCRIPTION
28	4	33900433	FERRULE 1/8IN ALUM DUPLEX
27	1	35300580	NIPPLE 2IN X 1-3/4 LG SCH80 TOE 304SS
26	1	35300587	NIPPLE 2IN X 3 LG SCH40 TBE 304SS
25	1	35100345	LUG 1IN DIA 1/4 HOLE TRIMMED FOR WELD
24	2	33900431	WIRE LINE 1/16 X 8 LG W/ 1/8 VINYL
23	1	99700247	DECAL NO FORKS THIS SIDE
22	1	99700248	DECAL REVERSE STEM VALVE OPEN/CLOSE
21	1	99700258	DECAL DO NOT PRESSURIZE
20	1	35901490	DECAL PRECISION IBC
19	1	35901485	PLATE UN 31A 304SS PRECISION IBC
18	2	35901169	LEG 6-3/16 X 12GA L-HAND 304SS
17	2	35901168	LEG 6-3/16 X 12GA R-HAND 304SS
16	2	35901179	LIFTING LUG 6 X 14 X 1/4 L 304SS
15	2	35901178	LIFTING LUG 6 X 14 X 1/4 R 304SS
14	1	35901173	VALVE GUARD 4-1/4 X 43-1/2 X 10GA 304SS
13	1	35300529	ELBOW 2IN 150# 90 DEG 304SS
12	1	35400162	VALVE 2IN REV-STEM BV LOCK-HNDL 316SS
11	2	35900798	PLUG 2IN TITE SEAL W/BUNA-N GASKET 316SS
10	1	35901151	WELD PATCH 2IN 304SS
9	1	35901418	FUSIBLE VENT CAP 3IN 304SS
8	1	33100387	GASKET 22-5/16 DIA MULTIPURPOSE EPDM
7	1	35100330	NUT HEX 5/8-11 ZINC PLTD CS
6	1	35000194	BOLT HEX 5/8-11 X 4 FULL THRD ZINC PLTD
5	1	35900679	BOLTED CLAMP RING 22-5/16 ZINC-PLTD CS
4	1	35901281	LID 22-5/16 DOT 3IN TOE NIPPLE 304SS
3	1	35901479	BTM 42 X 48 X 10GA W/2R 304SS
2	1	35801277	SHELL 60 X 42 X 48WS X 10GA W/PVC 304SS
1	1	35901477	TOP 42 X 48 X 10GA W/2R 304SS

BILL OF MATERIALS

SNYDER INDUSTRIES, INC.

LINCOLN, NE 68504 PHONE:(402) 467-5221 FAX:(402) 467-3247

CUSTOMER:

JOB: PRECISION IBC

SCALE: 1:10	APPROVED BY:	DRAWN BY: LT
DATE: 08/21/07		CHECKED BY: WRB
DESCRIPTION: 550 GAL 42 X 48 SUPERTAINER SS		DRAWING NUMBER: 18898-1

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